

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1.-38. (Canceled)

39. (Currently amended) A method for forming an artistic pane to create a desired visual effect, the method comprising;

depositing a ceramic-based powder in a pattern on the upper surface of a substrate;

supporting a sheet of glass spaced apart above the pattern of ceramic-based powder;

heating the sheet of glass material to a temperature in excess of a thermoplastic temperature point for the glass material;

at least until deforming at least a central portion of the sheet of glass material has deformed into a complex shape on top of the ceramic-based powder; and

cooling the sheet of glass to fix the glass in the complex shape~~retaining a marginal portion of the sheet of glass in a planar shape, the marginal portion being disposed around the central portion.~~

40. (Currently amended) The method of claim 39 wherein ~~the material is glass, and wherein heating the sheet of glass material comprises placing the glass in~~ heating an oven surrounding the sheet of glass.

41. (Currently amended) The method of claim 39 wherein ~~the material is glass, and wherein deforming a central portion of the material comprises~~ positioning a frame around the pattern of ceramic-based powder and slump forming the central portion of the glass material inside the frame.

42. (Currently amended) The method of claim 39 wherein ~~the material is glass, and wherein~~ deforming a central portion of the glassmaterial comprises roll forming the central portion of the glassmaterial.

43. (Currently amended) The method of claim 39 wherein ~~the material is glass, and wherein~~ deforming a central portion of the glassmaterial comprises sag forming the central portion of the glassmaterial.

44.-47. (Canceled)

48. (Currently amended) The method of claim 39, further comprising cutting at least a portion of the sheet of glass ~~an outer edge of the margin portion~~ into the shape of a window frame, and inserting the ~~artistic pane portion of the sheet of glass~~ into ~~a~~the window frame.

49. (Currently amended) The method of claim 39, further comprising cutting at least a portion of the sheet of glass ~~an outer edge of the margin portion~~ into a geometric shape, and inserting the portion of the sheet of glass ~~artistic pane~~ into a came for a decorative window.

50. (Currently amended) The method of claim 39, further comprising cutting at least a portion of the sheet of glass ~~an outer edge of the margin portion~~ into a geometric shape, and inserting the ~~artistic pane portion of the sheet of glass~~ into a came for a lite in a door.

51. (Canceled)

Please add the following claims:

52. (New) The method of claim 39, further comprising removing the ceramic-based powder from the sheet of glass.

53. (New) The method of claim 39 wherein deforming a central portion of the material comprises positioning an at least substantially planar frame around the pattern of ceramic-based powder and slump forming the portion of the glass inside the frame, and further comprising cutting the sheet of glass along a boundary created by the frame.

54. (New) The method of claim 39 wherein supporting the glass spaced apart above the pattern of ceramic-based powder comprises positioning a frame around the pattern of ceramic-based powder and setting the sheet of glass onto the frame.

55. (New) The method of claim 39 wherein the pattern of ceramic-based powder is randomly formed, such that it differs from pane to pane.

56. (New) The method of claim 39 wherein the pattern of ceramic-based powder is deposited manually.

57. (New) A method for forming artistic panes to create a desired visual effect, the method comprising:

placing at least one frame on the upper surface of a substrate, the at least one frame having at least one opening;

depositing a ceramic-based powder in a pattern on the upper surface of the substrate within the at least one opening of the at least one frame;

supporting a sheet of glass spaced apart above the pattern of ceramic-based powder;

heating the sheet of glass to a temperature in excess of a thermoplastic temperature for the glass at least until at least a portion of the sheet of glass has deformed into a complex shape within the opening on top of the ceramic-based powder; and

cooling the sheet of glass to fix the glass in the complex shape.

58. (New) The method of claim 57 wherein the at least one frame is at least substantially planar in shape and wherein heating the glass results in the portions of the glass that deform onto the at least one frame being at least substantially planar.

59. (New) The method of claim 57 wherein the at least one frame is at least substantially planar in shape and wherein heating the glass results in the portions of the glass that deform onto the at least one frame forming an at least substantially planar boundary, and further comprising cutting the sheet of glass along the planar boundary.

60. (New) The method of claim 57, further comprising cutting at least a portion of the sheet of glass into the shape of a window frame, and inserting the portion of the sheet of glass into a window frame.

61. (New) The method of claim 57, further comprising cutting at least a portion of the sheet of glass into a shape, and inserting the shape into a decorative window.

62. (New) The method of claim 57, further comprising cutting at least a portion of the sheet of glass into a shape, and inserting the shape into a lite for a door.

63. (New) The method of claim 57, further comprising removing the ceramic-based powder from the sheet of glass.

64. (New) The method of claim 57 wherein supporting the glass spaced apart above the pattern of ceramic-based powder comprises setting the sheet of glass onto the at least one frame.

65. (New) The method of claim 57 wherein supporting the glass spaced apart above the pattern of ceramic-based powder comprises setting the sheet of glass onto the at least

one frame, and further comprising cutting the sheet of glass along a contour in the glass formed by the at least one frame.

66. (New) The method of claim 57 wherein supporting the glass spaced apart above the pattern of ceramic-based powder comprises setting the sheet of glass onto the at least one frame, and further comprising cutting the sheet of glass along a contour in the glass formed by the at least one frame.

67. (New) A method for forming a plurality of artistic panes having a desired visual effect, the method comprising:

placing a plurality of frames on the upper surface of a substrate, the frames having a plurality of openings;

depositing a ceramic-based powder in a pattern on the upper surface of the substrate within the plurality of openings;

supporting a sheet of glass spaced apart above the pattern of ceramic-based powder;

heating the sheet of glass to a temperature in excess of a thermoplastic temperature for the glass at least until a portion of the sheet of glass has deformed into a complex shape within the opening on top of the ceramic-based powder;

cooling the sheet of glass to fix the glass in the complex shape; and

cutting the sheet of deformed glass into a plurality of panes.

68. (New) The method of claim 67 wherein placing a plurality of frames on the upper surface of the substrate comprises placing a plurality of separate frame members on the upper surface.

69. (New) The method of claim 67 wherein depositing a ceramic-based powder comprises depositing powder in all of the openings.

70. (New) The method of claim 67 wherein depositing a ceramic-based powder comprises depositing powder in all of the openings.

71. (New) The method of claim 67 wherein supporting the sheet of glass comprises resting the sheet of glass on the plurality of frames.